

Technical Data Sheet

Haver Wire Cloth for screen printing

HAYER & BOECKER
DRAHTWEBEREI UND MASCHINENFABRIK

HB Code	Mesh	Aperture width	Wire diameter	Open Area	Cloth thickness	Cloth thickness Tol.	Theo. Ink	Theo. Max. Tension
		w μm	d μm	Ao %	μm	μm	cm^3/m^2	N/cm
Super-High Tensile SHT								
VA 140-16	360	54	16	59	36	-/+ 3	21	30
Ultra-High Tensile UHT								
VA 160-20	400	45	20	48	42	-/+ 3	20	30
VA 118-20	300	65	20	58	42	-/+ 3	24	28
VA 100-20	250	80	20	64	42	-/+ 3	26	24
Tensile Bolting Cloth TBC								
VA 250-15	635	25	15	39	30	-/+ 3	12	23
VA 200-18	500	34	18	43	40	-/+ 3	17	25
VA 160-20	400	45	20	48	40	-/+ 3	19	25
VA 160-24	400	38	24	38	50	-/+ 3	19	35
VA 130-25	325	53	25	46	50	-/+ 3	23	30
VA 130-29	325	50	29	40	63	-/+ 3	25	39
VA 110-25	280	67	25	53	50	-/+ 3	27	28
VA 100-30	250	71	30	49	60	-/+ 3	30	36
VA 110-32	280	60	32	43	64	-/+ 3	27	42
VA 108-36	270	56	36	37	72	-/+ 3	27	58
VA 100-36	250	63	36	40	72	-/+ 3	29	51
VA 80-40	200	85	40	46	80	-/+ 3	37	47
Standard								
VA 200-25	500	25	25	25	60	-/+ 5	15	40
VA 160-25	400	38	25	36	52	-/+ 3	19	32
VA 130-30	325	50	30	39	63	-/+ 3	25	36
VA 130-36	325	42	36	29	81	-/+ 5	23	53
VA 115-32	290	56	32	40	67	-/+ 3	27	37
VA 110-32	280	60	32	43	67	-/+ 3	28	35
VA 108-36	270	56	36	37	80	-/+ 3	30	45
VA 100-36	250	63	36	40	79	-/+ 3	32	42
VA 100-40	250	63	40	37	85	-/+ 3	32	49
VA 90-36	230	75	36	46	78	-/+ 3	36	37
VA 80-50	200	75	50	36	110	-/+ 4	40	64
VA 80-40	200	85	40	46	88	-/+ 3	40	41
VA 70-45	180	95	45	46	102	-/+ 5	47	46
VA 65-50	165	106	51	46	109	-/+ 5	50	51
VA 57-56	145	118	56	46	120	-/+ 5	55	57
VA 61-63	156	100	63	38	130	-/+ 5	49	77
VA 59-67	150	100	67	36	147	-/+ 5	53	86
VA 48-67	120	140	67	46	140	-/+ 5	64	69
VA 35-90	88	200	90	48	180	-/+ 6	86	89
VA 28-100	66	280	95	54	188	-/+ 8	102	84
3D Cloth								
VA 130-30	325	50	30	39	81	-/+ 3	32	>36

All specifications can be calendered upon request. A reduction of the cloth thickness up to 30% is possible.

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